Table 4-2. Support spacing schedule

	ION PIPING
PIPE SIZE (INCHES)	SPACING (FEET)
1	7
1-1/4	7
1-1/2	9
2	10
2-1/2	11
3	12
2-1/2	13
4	14
5	16
6	17
8	19
10	22
12	23
14	25
16	27
18	28
20	30
24	32

NOTES TO THE DESIGNER: These spacings are maximum for horizontal, straight runs. More closely spaced supports must be provided for bends and risers and at equipment.